



Factor II, Incorporated

(Information: 1.928.537.8387)

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PRODUCT INFORMATION

A-330-GOLD

PRIMER

PRODUCT DESCRIPTION:

Factor II's A-330-Gold silicone primer is a specially formulated, one component, gold primer. It is designed to be used with platinum cure systems where the more conventional silicone primers have not proved to be satisfactory. It is an air drying primer designed to improve the adhesion of addition cured silicones to various plastics.

How to Use:

A uniform thin film is required. For best bonding results, the following procedure is recommended. Thoroughly clean and degrease the surface to be primed with a chlorinated solvent 1:1:1 trichloroethane, acetone or MEK. After this has dried, apply a uniform thin coat of primer. At room temperature and 50% relative humidity, the primer coat should be allowed to dry a minimum of ½-2 hour. Because this primer is actuated by atmospheric moisture, lower humidity will require a longer drying time. If the surface dries to a heavy whitish haze or chalk appearance, the coating is too thick. Clean and reapply.

Note: A-330-Gold primer works only for addition curing vinyl silicones.

PLATINUM-SYSTEMS

Close bottle immediately after each use to avoid unnecessary evaporation of solvent.

Warning:

A-330-Gold should be only be used in well-ventilated rooms. In case of contact with skin, wash with warm soap and water.

STORAGE AND SHELF LIFE:

When stored below 40°C in original unopened container, this product is warranted six months from the date of shipment. Containers should be kept tightly closed, because the cleaner/primer hydrolyzes upon contact with atmospheric moisture, and prolonged exposure will reduce or destroy its effectiveness. Once hydrolyzed, the material will take on a milky appearance and should not be used. An inert gas, such as Belch is recommended before securely re-closing the container.

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